



50/60
Hz



1
PHASE

PRODUCT DESCRIPTION

Easy transportation DC welder generator
Powerful and reliable engine
Thermal protection
Stepless welding current setting
Exceptional DC Stick welding performance
Ideal equipment for outdoor and field use



■ TECHNICAL PARAMETER

Model	EDGE 150L	EDGE 170L	EDGE 190L
Function	CC/PIPE	CC/PIPE	CC/PIPE
Technology	DC/CC	DC/CC	DC/CC
Output Power (V/Hz)	120/240V 50/60Hz	120/240V 50/60Hz	120/240V 50/60Hz
Phase	1	1	1
Output Power (W)	1600/96	1600/96	1600/96
Max Power (W)	2000	2000	2000
Rated input Current(A)	16.7/8.3	16.7/8.3	16.7/8.3
Fuel Tank (L)	30	30	30
Start Type	Manual	Manual	Manual
Rated Amperage(A)	150	170	190
Open Circuit Voltage (V)	60-75	60-75	60-75
Welding Current (A)	60-150	60-170	60-190
Duty Cycle (% at A)	50%	50%	50%
Electrode/ Wire Dia (mm)	1.6-3.2	1.6-4.0	1.6-4.0
Machine Size (mm)	700x540x570	700x540x570	700x540x570
Package Size (mm)	755x605x600	755x605x600	755x605x600
NET Weight (kg)	113	113	113
Gross Weight (kg)	121	121	121